

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

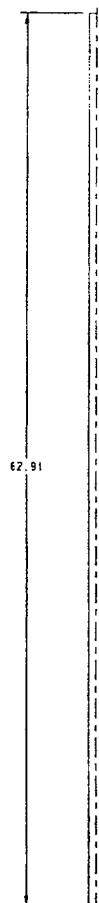
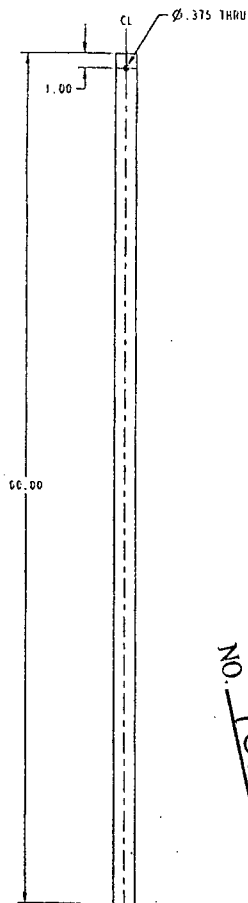
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

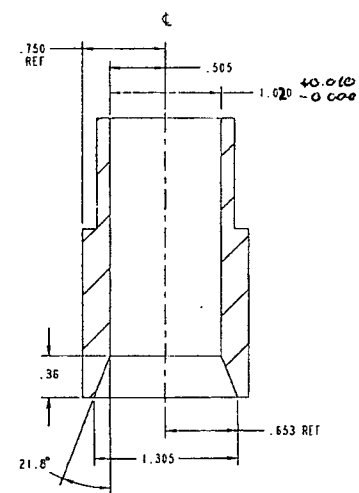
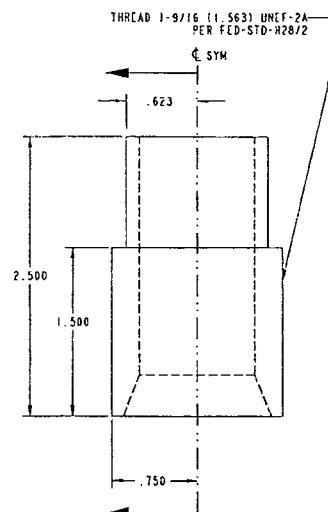
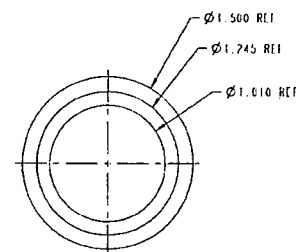
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
06-1-20



NO. 10245
WORK ORDER
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY



① -289 STATIONARY HANDLE ADJUSTMENT FITTING
JLM

MATL: 6061-T6, 00-A-200/8
SCALE 2.000

① -285 UPPER TUBE, BLADE POSITIONER
MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

① -295 EXTENSION TUBE, BLADE POSITIONER
MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

PREMIER AVIATION, INC.			
3001 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CORE	WAVE NO.	REV.
D	050V8	B67-43001	67
DATE:	BY:	CHKD:	37 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Date: Friday, 7/4/2008 8:45:50 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER TUBE, BLADE POSITIONER

Job Number: 40245

Part Number: PB6743001285

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



(5)

Comment: HAND FINISHING RESOURCE #1

FL 8-07-31

7.0

POWDER COATING

POWDER COATING



M102316



(5X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

*3:10
320°F
3:40*

M-1 08/07/31

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(5)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 08/07/31

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Pat Ewers

mf 08-08-26

10.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-08-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 8:45:50 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: UPPER TUBE, BLADE POSITIONER
Job Number	: 40245		
Estimate Number	: 13442		
P.O. Number	:	Part Number	: PB6743001285
This Issue	: 7/4/2008 S.O. No. :	Drawing Number	: B6743001 P.37
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 7/10/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>PH 08 07 04</u>		
Comment	: Est Rev: A 08-06-27 new issue DD verified by: ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1500W125	6061T6 TUBE 1.500X .125W
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Comment: Qty.: 5.2500 f(s)/Unit Total: 26.2500 f(s)

6061T6 TUBE 1.500X .125W

batch: MI06147=3 MI08626=2

PH 08 07 04 5

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

PH 08 07 04 5

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

PH 08/4/31 (B)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

PH 08 07 08 5

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

PH 08/4/31 (B)